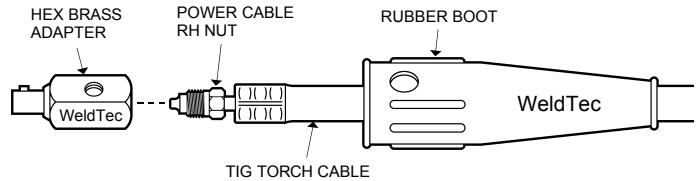


2538 & 2538-18 QUICK CONNECTOR INSTALLATION INSTRUCTIONS

- Push the torch power cable nut thru the hole on the tapered end of the rubber boot as shown in Fig. 1.
(This will take a little effort to get started.)
- Screw the brass nut into the hex adapter.
Note: Right Hand - "RH" threads. Tighten only snug. Do not over tighten. Do not use teflon tape.
- Align the small side hole on the hex brass adapter with the side hole on the rubber boot before pushing the boot completely to the edge of the hex portion.
- Position the rubber boot side hole to expose the threaded side hole on the hex brass adapter and attach the hose connection as shown in Fig. 2.
Note: Right Hand - "RH" threads. Tighten only snug. Do not over tighten. Slide rubber elbow boot over connection for insulation. Do not use teflon tape.
- **Turn Off Power Supply**
Insert adapter end into electrode receptacle on power supply and twist clockwise until snug. Be sure gas supply hose is connected firmly.

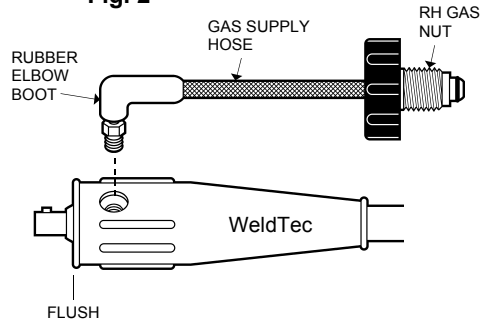
Torch Series	Power Cable	Cable Type	DIN Connector
WT-9FV, 9V WT-17FV, 17V	57Y01R 57Y03R	One Piece	2538
WT-9, 9F WT-17, 17F	57Y01R 57Y03R	One Piece	2538-18

Fig. 1

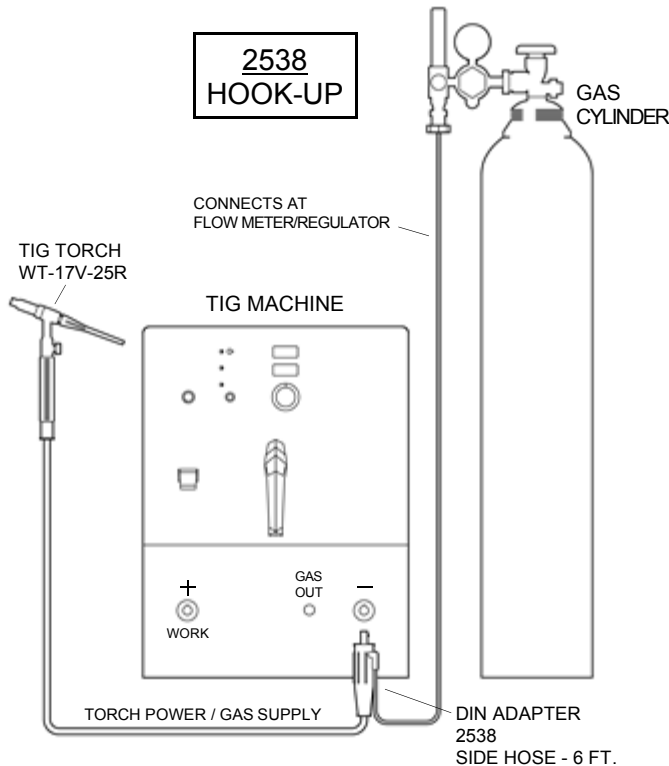


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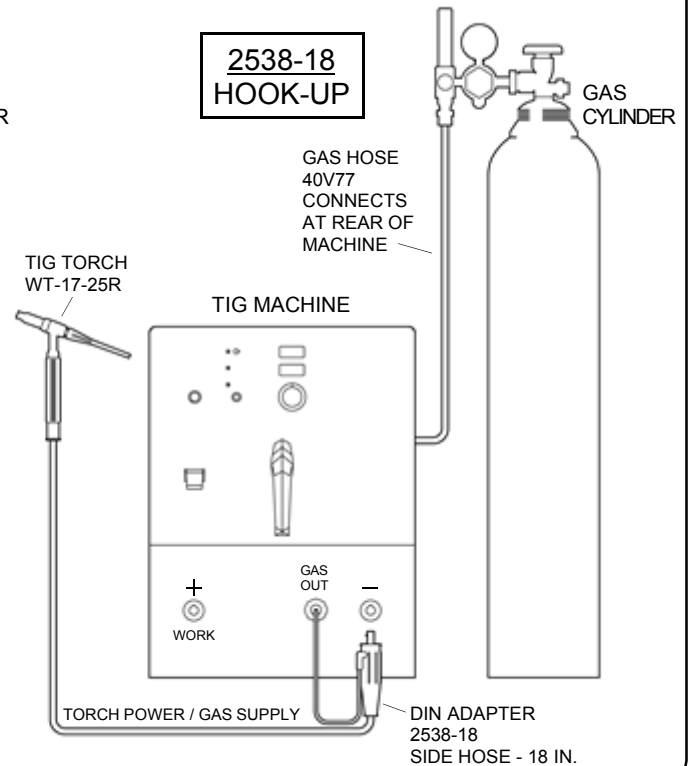
Fig. 2



**2538
HOOK-UP**



**2538-18
HOOK-UP**



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